

## POWER HEAD (9.9 AND 15 HP)

1. Cylinder head screw
  2. Plain washer
  3. Cylinder head
  4. Head gasket
  5. Screw
  6. Transfer port cover
  7. Transfer port gasket
  8. Drain cover
  9. Drain cover gasket
  10. Interlock lever stud
  11. Spark plug
  12. Cylinder and crankcase cover assembly
  13. Cap screw
  14. Locating pin
  15. Piston pin retaining ring
  16. Piston pin
  17. Connecting rod (aluminum rod shown)
  18. Piston
  19. Piston rings
  20. Connecting rod liner set (aluminum rod only)
  21. Roller bearings
  22. Lower main crankshaft bearing
  23. Crankshaft lower seal
  24. Exhaust cover gasket
  25. Exhaust plate
  26. Exhaust cover
  27. Lead wire clip
  28. Screw
  29. Power head mounting gasket
  30. Stop nut
  31. Washer
  32. Magneto control rod link
  33. Magneto control lever
  34. Control lever bearing
  35. Screw
  36. Throttle cam link
  37. Screw
  38. Screw
  39. Magneto lever stud
  40. Connecting rod screw
  41. Main bearing liner set
  42. Roller bearings
  43. Crankshaft and upper main bearing assembly
  44. Magneto stator ring
  45. Bearing cage gasket
  46. Bearing cage
  47. Crankshaft upper seal
  48. Screw
  49. Interlock lever bearing
  50. Interlock rod bearing swivel
  51. Hex nut
  52. Interlock rod
  53. Interlock lever bearing
  54. Interlock lever
  55. Stop nut
  56. Hose clamp
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