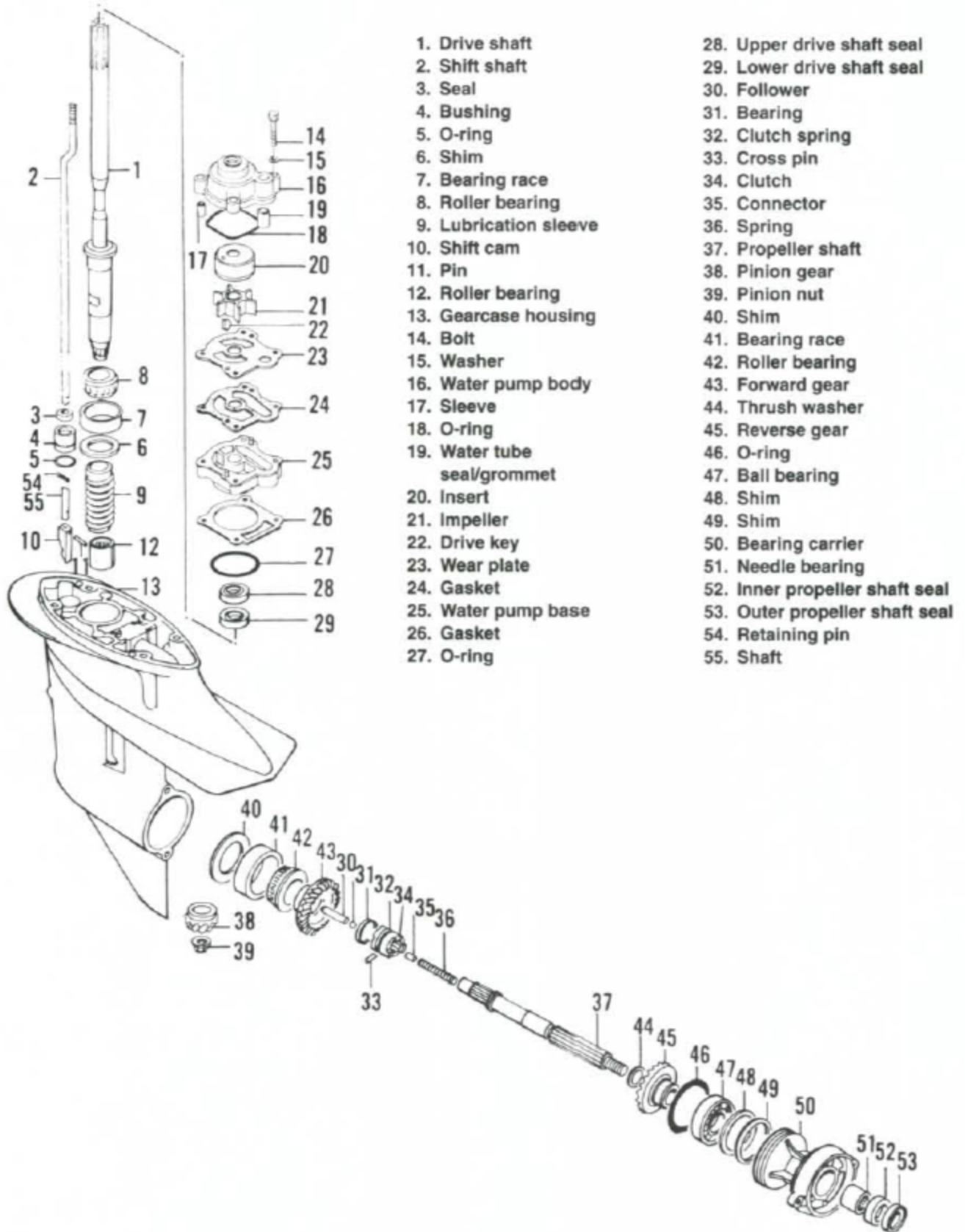


## GEARCASE COMPONENTS (MODELS BF20A, BF25A AND BF30A)



- |                             |                                |
|-----------------------------|--------------------------------|
| 1. Drive shaft              | 28. Upper drive shaft seal     |
| 2. Shift shaft              | 29. Lower drive shaft seal     |
| 3. Seal                     | 30. Follower                   |
| 4. Bushing                  | 31. Bearing                    |
| 5. O-ring                   | 32. Clutch spring              |
| 6. Shim                     | 33. Cross pin                  |
| 7. Bearing race             | 34. Clutch                     |
| 8. Roller bearing           | 35. Connector                  |
| 9. Lubrication sleeve       | 36. Spring                     |
| 10. Shift cam               | 37. Propeller shaft            |
| 11. Pin                     | 38. Pinion gear                |
| 12. Roller bearing          | 39. Pinion nut                 |
| 13. Gearcase housing        | 40. Shim                       |
| 14. Bolt                    | 41. Bearing race               |
| 15. Washer                  | 42. Roller bearing             |
| 16. Water pump body         | 43. Forward gear               |
| 17. Sleeve                  | 44. Thrush washer              |
| 18. O-ring                  | 45. Reverse gear               |
| 19. Water tube seal/grommet | 46. O-ring                     |
| 20. Insert                  | 47. Ball bearing               |
| 21. Impeller                | 48. Shim                       |
| 22. Drive key               | 49. Shim                       |
| 23. Wear plate              | 50. Bearing carrier            |
| 24. Gasket                  | 51. Needle bearing             |
| 25. Water pump base         | 52. Inner propeller shaft seal |
| 26. Gasket                  | 53. Outer propeller shaft seal |
| 27. O-ring                  | 54. Retaining pin              |
|                             | 55. Shaft                      |