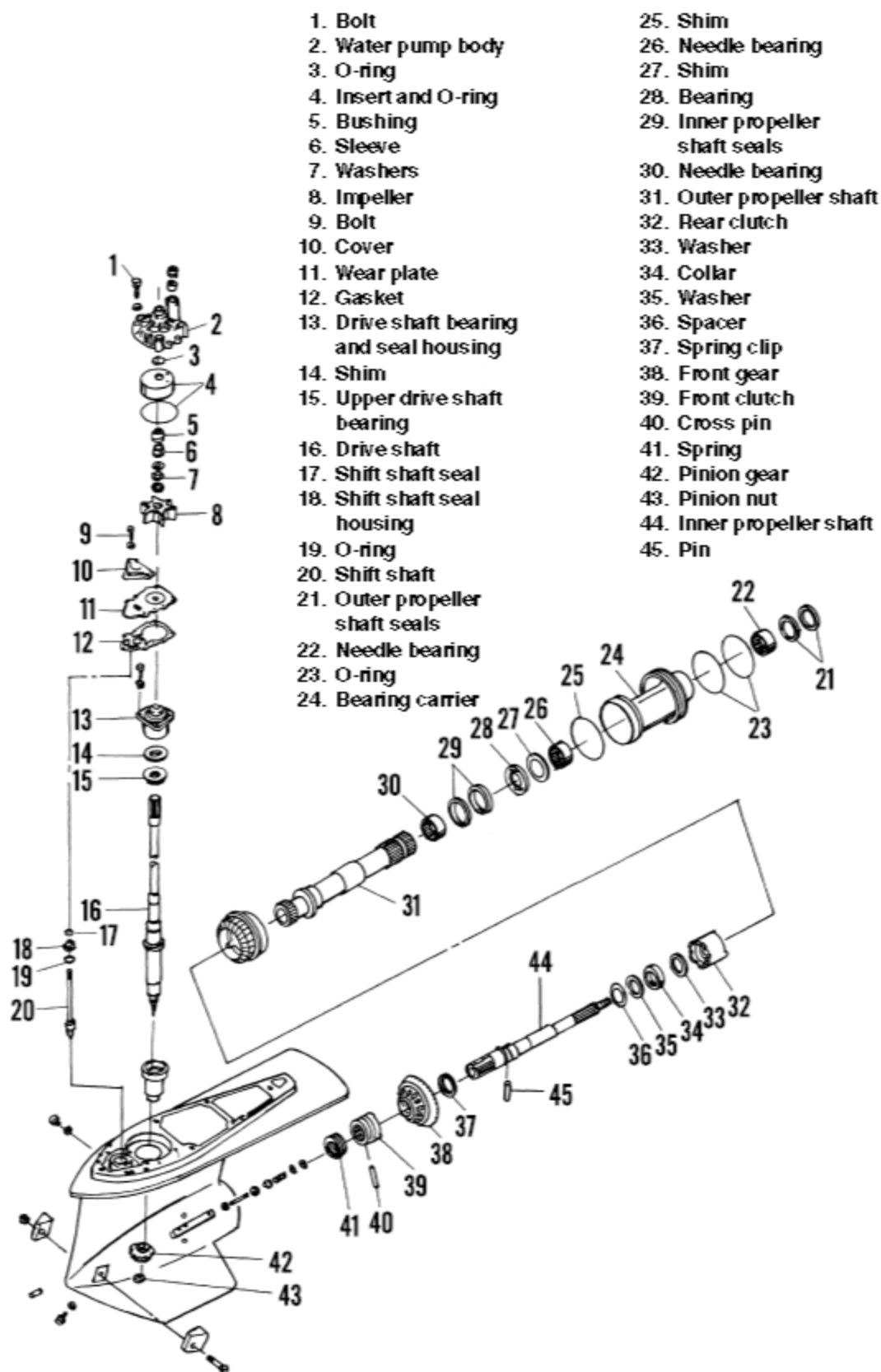


GEARCASE COMPONENTS (TWIN PROPELLER GEARCASE)



- | | |
|--|---------------------------------|
| 1. Bolt | 25. Shim |
| 2. Water pump body | 26. Needle bearing |
| 3. O-ring | 27. Shim |
| 4. Insert and O-ring | 28. Bearing |
| 5. Bushing | 29. Inner propeller shaft seals |
| 6. Sleeve | 30. Needle bearing |
| 7. Washers | 31. Outer propeller shaft |
| 8. Impeller | 32. Rear clutch |
| 9. Bolt | 33. Washer |
| 10. Cover | 34. Collar |
| 11. Wear plate | 35. Washer |
| 12. Gasket | 36. Spacer |
| 13. Drive shaft bearing and seal housing | 37. Spring clip |
| 14. Shim | 38. Front gear |
| 15. Upper drive shaft bearing | 39. Front clutch |
| 16. Drive shaft | 40. Cross pin |
| 17. Shift shaft seal | 41. Spring |
| 18. Shift shaft seal housing | 42. Pinion gear |
| 19. O-ring | 43. Pinion nut |
| 20. Shift shaft | 44. Inner propeller shaft |
| 21. Outer propeller shaft seals | 45. Pin |
| 22. Needle bearing | |
| 23. O-ring | |
| 24. Bearing carrier | |