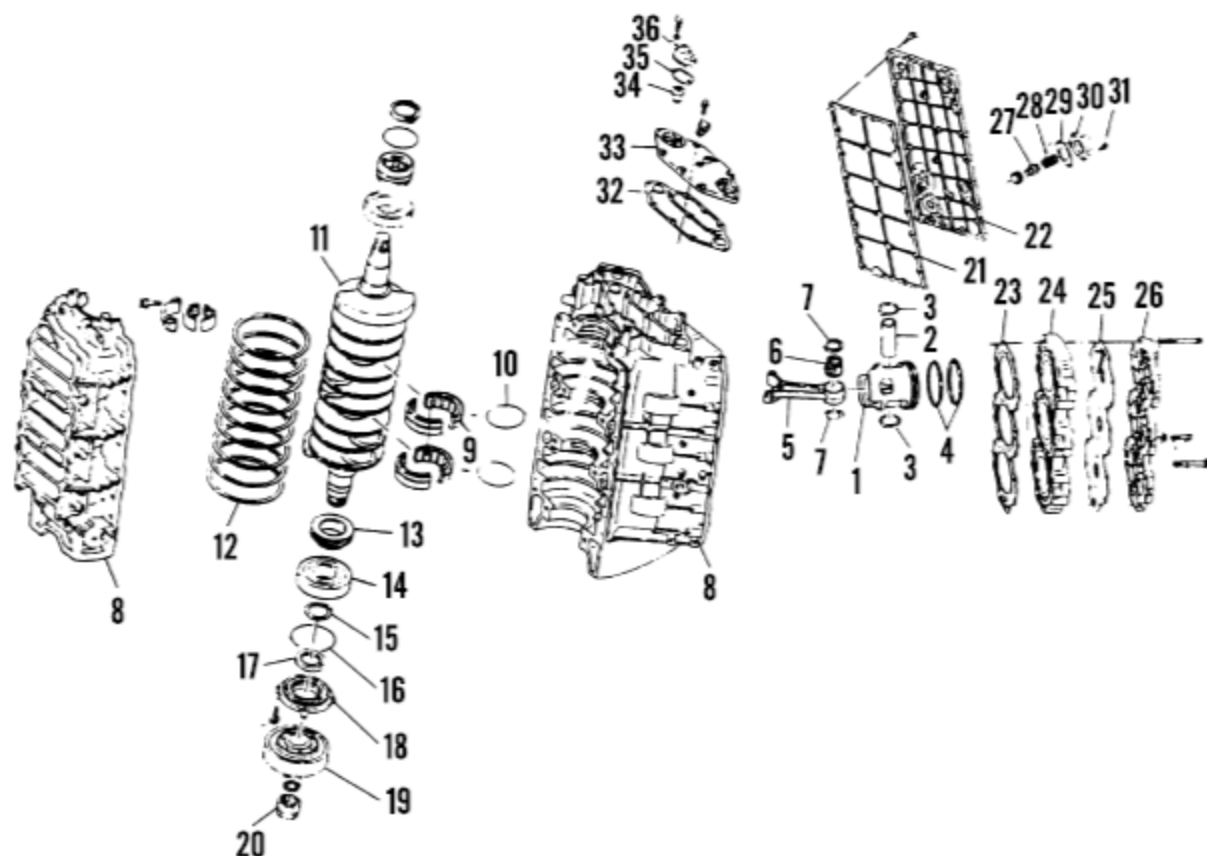


## POWER HEAD COMPONENTS (200-250 HP MODELS [3.1 LITER])



- |  |                                 |
|--|---------------------------------|
| 1. Piston                              | 19. Torsional dampener          |
| 2. Piston pin                          | 20. Nut                         |
| 3. Lockring                            | 21. Gasket                      |
| 4. Piston rings                        | 22. Exhaust cover               |
| 5. Connecting rod                      | 23. Cylinder head gasket        |
| 6. Piston pin bearing                  | 24. Cylinder head               |
| 7. Thrust washer                       | 25. Gasket                      |
| 8. Cylinder block/crankcase cover      | 26. Water jacket cover          |
| 9. Center main bearing                 | 27. Water pressure relief valve |
| 10. Retaining ring                     | 28. Spring                      |
| 11. Crankshaft                         | 29. Gasket                      |
| 12. Crankcase sealing rings            | 30. Cover                       |
| 13. Oil injection drive gear           | 31. Bolt                        |
| 14. Lower main bearing (ball bearing)  | 32. Gasket                      |
| 15. Snap ring                          | 33. Water jacket cover          |
| 16. O-ring                             | 34. Thermostat                  |
| 17. Seal                               | 35. Gasket                      |
| 18. Bearing/cover/seal housing (lower) | 36. Thermostat cover            |