

POWER HEAD COMPONENTS (28 JET, 35 JET, 40 AND 50 HP THREE-CYLINDER MODELS)

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| 1. Crankcase cover | 17. Lockring |
| 2. Upper seal housing | 18. Piston pin |
| 3. Gasket | 19. Piston rings |
| 4. Crankshaft seal | 20. Cylinder block |
| 5. Upper main bearing | 21. Locating pin |
| 6. Crankshaft and connecting rods assembly | 22. Thermostat |
| 7. Oil pump drive gear | 23. Gasket |
| 8. Lower main bearing | 24. Thermostat cover |
| 9. Spacer | 25. Head gasket |
| 10. Crankshaft seal | 26. Cylinder head |
| 11. Drive shaft seals | 27. Gasket |
| 12. O-ring | 28. Water jacket cover |
| 13. Lower seal housing and cover | 29. Gasket |
| 14. Thrust washer | 30. Exhaust plate |
| 15. Piston pin bearing | 31. Gasket |
| 16. Piston | 32. Exhaust cover |

