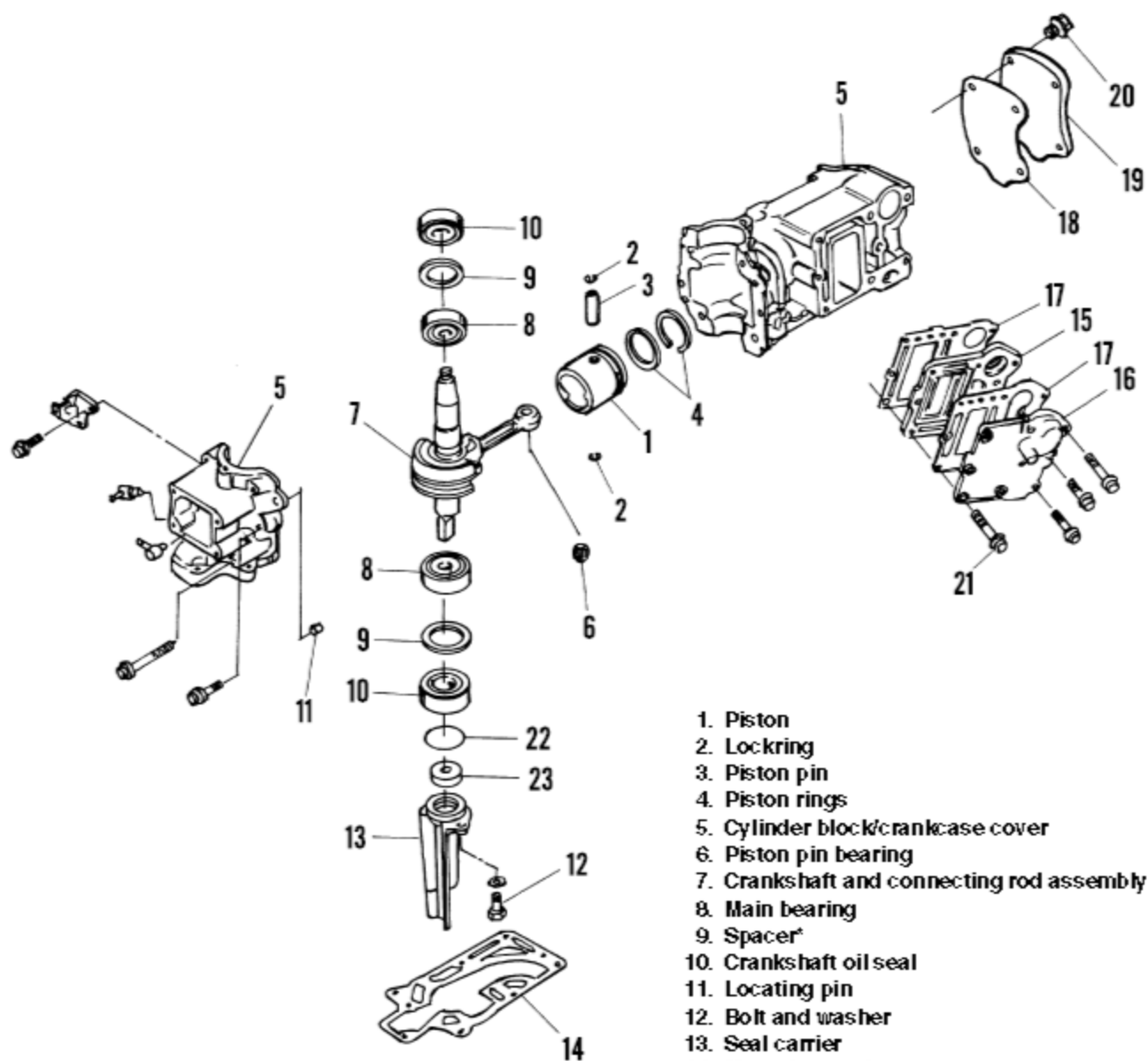


POWER HEAD COMPONENTS (4 AND 5 HP ONE-CYLINDER MODELS)



1. Piston
2. Lockring
3. Piston pin
4. Piston rings
5. Cylinder block/crankcase cover
6. Piston pin bearing
7. Crankshaft and connecting rod assembly
8. Main bearing
9. Spacer*
10. Crankshaft oil seal
11. Locating pin
12. Bolt and washer
13. Seal carrier
14. Mounting gasket
15. Exhaust plate
16. Exhaust cover
17. Gasket
18. Gasket
19. Water jacket cover
20. Bolt
21. Bolt
22. O-ring
23. Crankshaft seal

*Some models use only the lower spacer.