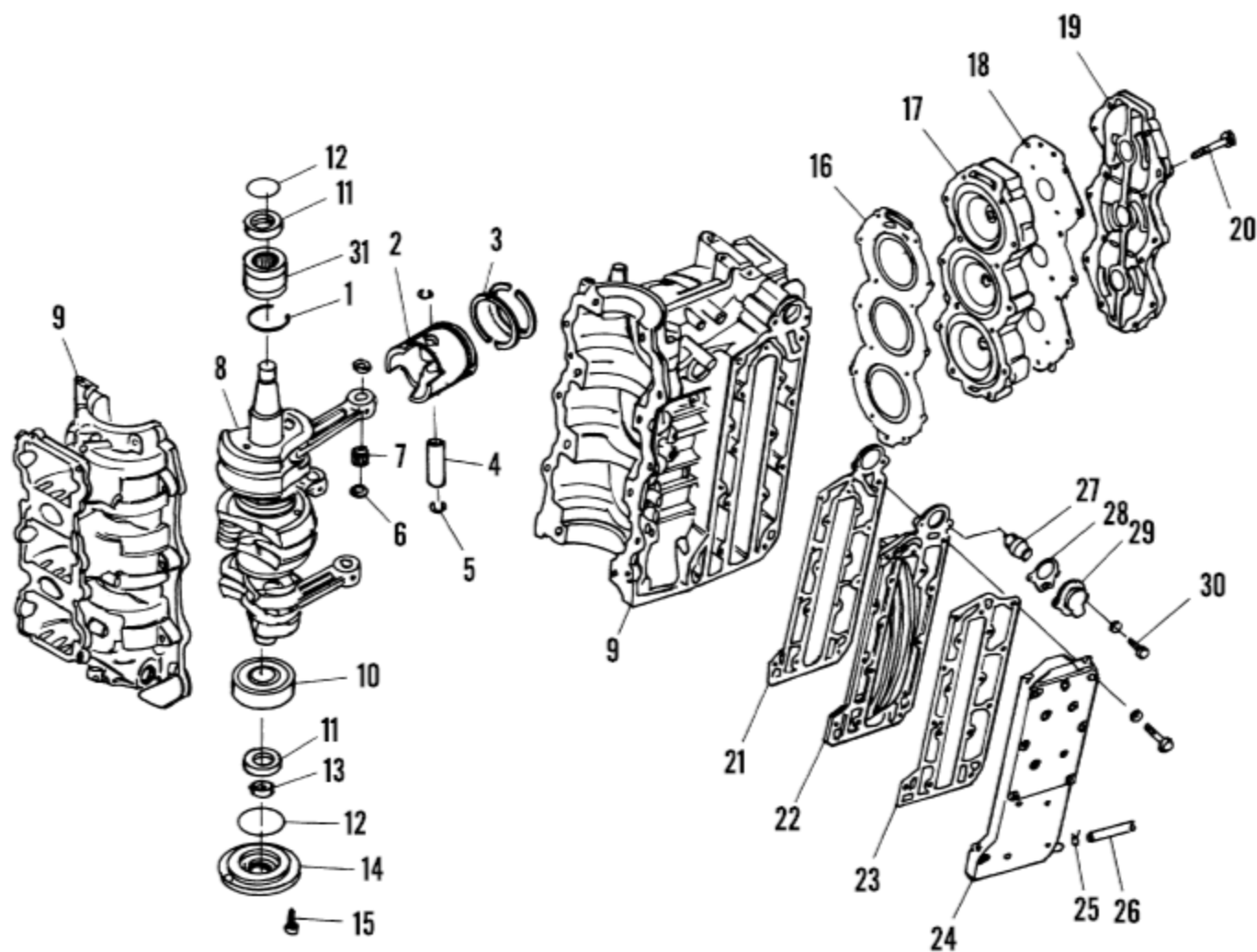


POWER HEAD COMPONENTS (60 AND 70 HP THREE-CYLINDER MODELS)



- | | |
|---|------------------------|
| 1. Retaining ring | 16. Head gasket |
| 2. Piston | 17. Cylinder head |
| 3. Piston rings | 18. Gasket |
| 4. Piston pin | 19. Water jacket cover |
| 5. Lockring | 20. Bolt |
| 6. Thrust washer | 21. Gasket |
| 7. Piston pin bearing | 22. Exhaust plate |
| 8. Crankshaft and connecting
rods assembly | 23. Gasket |
| 9. Cylinder block/crankcase cover | 24. Exhaust cover |
| 10. Lower main bearing | 25. Clamp |
| 11. Crankshaft seal | 26. Hose |
| 12. O-ring | 27. Thermostat |
| 13. Drive shaft seal | 28. Gasket |
| 14. Lower seal housing and cover | 29. Thermostat cover |
| 15. Bolt | 30. Bolt |
| | 31. Upper main bearing |