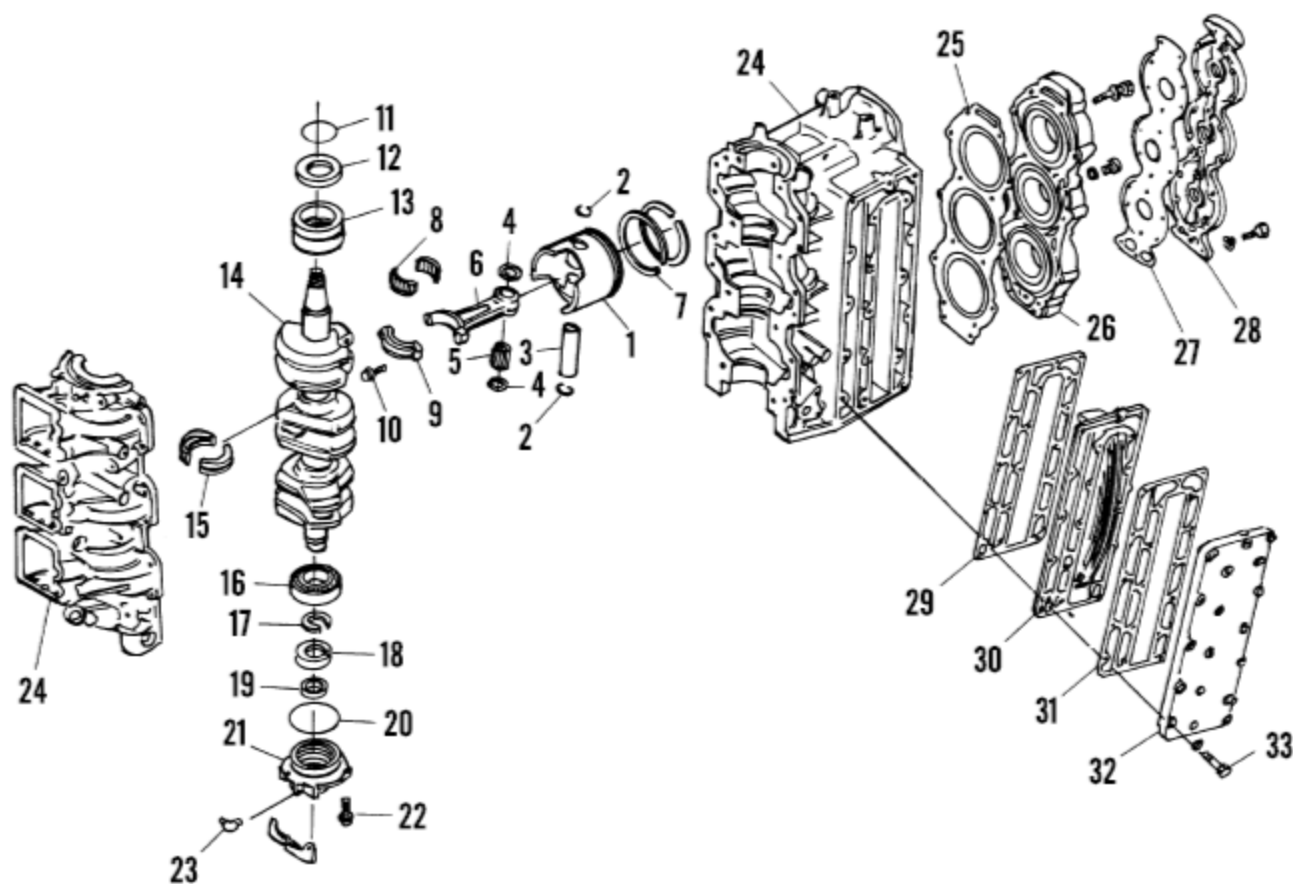


POWER HEAD COMPONENTS (65 JET AND 75-90 HP THREE-CYLINDER MODELS)



- | | |
|-------------------------|---|
| 1. Piston | 18. Seal |
| 2. Lockring | 19. Seal |
| 3. Piston pin | 20. O-ring |
| 4. Thrust washer | 21. Lower bearing cover
and seal housing |
| 5. Piston pin bearing | 22. Bolt |
| 6. Connecting rod | 23. Fitting |
| 7. Piston rings | 24. Cylinder block/crankcase cover |
| 8. Bearing set | 25. Head gasket |
| 9. Rod cap | 26. Cylinder head |
| 10. Rod bolt | 27. Gasket |
| 11. O-ring | 28. Water jacket cover |
| 12. Crankshaft seal | 29. Gasket |
| 13. Upper main bearing | 30. Exhaust plate |
| 14. Crankshaft | 31. Gasket |
| 15. Center main bearing | 32. Exhaust cover |
| 16. Lower main bearing | 33. Bolt |
| 17. Snap ring | |