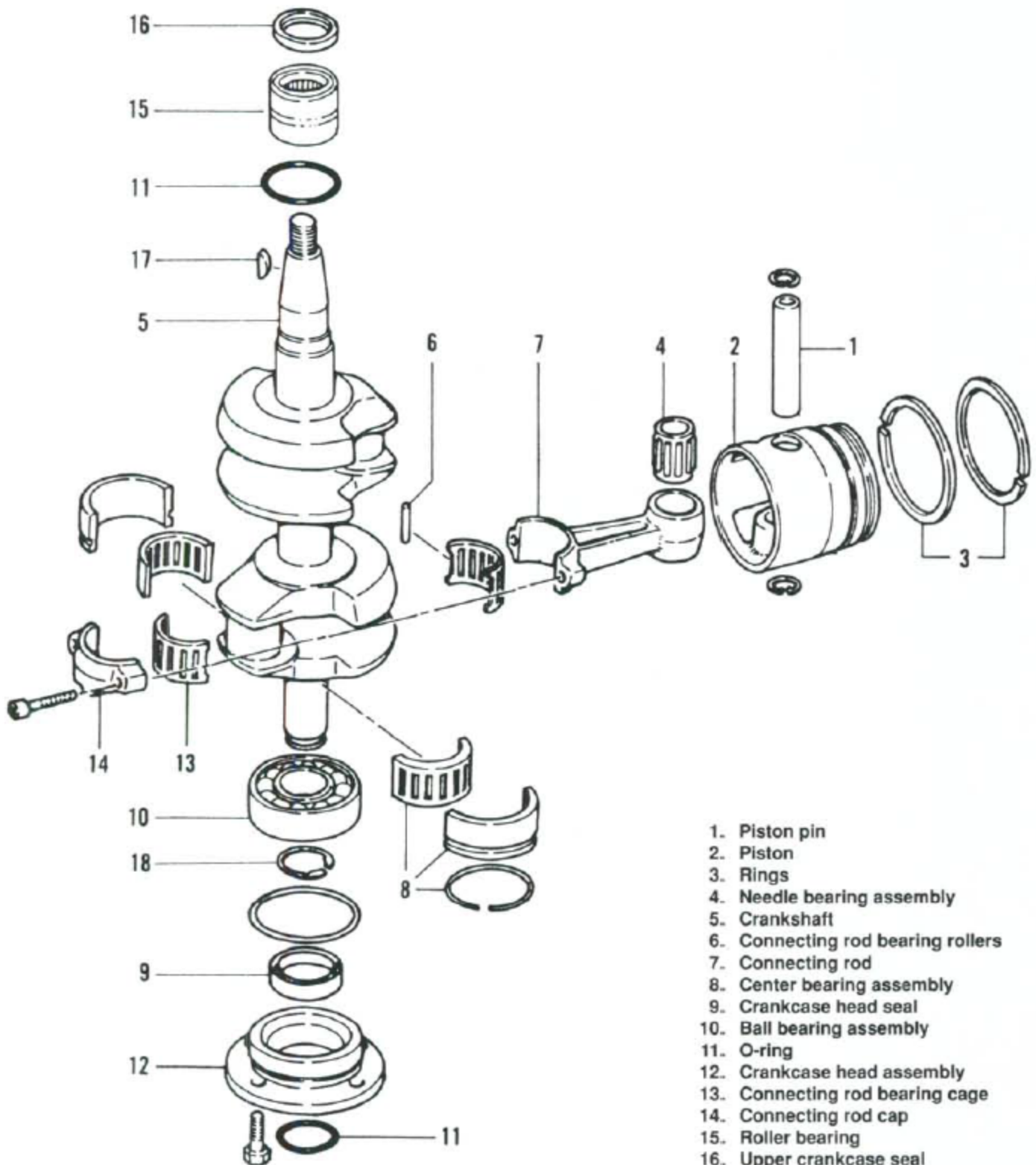


# CRANKSHAFT ASSEMBLY (TYPICAL, 60 AND 70 HP)



1. Piston pin
2. Piston
3. Rings
4. Needle bearing assembly
5. Crankshaft
6. Connecting rod bearing rollers
7. Connecting rod
8. Center bearing assembly
9. Crankcase head seal
10. Ball bearing assembly
11. O-ring
12. Crankcase head assembly
13. Connecting rod bearing cage
14. Connecting rod cap
15. Roller bearing
16. Upper crankcase seal
17. Key
18. Snap ring