

GEARCASE 25 HP (3-CYLINDER)

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|---------------------------------------|--|---------------------|--------------------------|
| 1. Gearcase housing | 24. Drive shaft | 49. Propshaft seals | 52. Screw |
| 2. Sleeve (not serviced separately) | 25. Shift rod | 50. O-ring | 53. Propeller thrust hub |
| 3. Drive shaft seals | 26. Shift bellows | 51. Retainer plate | 54. Elastic stop nut |
| 4. Lower drive shaft bearing | 27. Shift rod retainer | | |
| 5. Dowel pin | 28. O-ring | | |
| 6. Vent plug | 29. O-ring | | |
| 7. Sealing washer | 30. Shift rod sleeve | | |
| 8. Water screens (port and starboard) | 31. Detent spring | | |
| 9. Drain plug | 32. Screw | | |
| 10. Pinion screw | 33. Pin | | |
| 11. Pinion gear | 34. Trim tab (anode) | | |
| 12. Pinion bearing and race | 35. Trim tab screw and washer | | |
| 13. Gasket | 36. Gearcase mounting screws and washers | | |
| 14. Water pump plate | 37. Forward bearing and race | | |
| 15. Water pump impeller seals | 38. Bushing | | |
| 16. Impeller drive key | 39. Forward gear | | |
| 17. Water pump impeller | 40. Shift cam follower | | |
| 18. Water pump cover O-ring | 41. Clutch dog spring | | |
| 19. Water pump cover insert | 42. Clutch dog shifter | | |
| 20. Water pump cover | 43. Clutch dog pin | | |
| 21. Water tube seal | 44. Shift spring | | |
| 22. Drive shaft O-ring | 45. Propeller shaft | | |
| 23. Water pump cover screws | 46. Reverse gear | | |
| | 47. Propshaft bearing carrier | | |
| | 48. Roller bearing | | |

