

GEARCASE 40-50 HP (1995-1999)

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| 1. Gearcase housing | 27. O-ring | 53. Ball bearing | 57. Screw and washer |
| 2. Exhaust deflector and seal | 28. O-ring | 54. O-ring | 58. Propshaft seals |
| 3. Vent plug | 29. Washer | 55. Propshaft bearing carrier | 59. Propeller thrust washer |
| 4. Sealing washer | 30. Washer | 56. Roller bearing | 60. Lock tab washer |
| 5. Magnetic drain plug | 31. Shift rod | | 61. Elastic stop nut |
| 6. Pinion nut | 32. Pin | | |
| 7. Pinion gear | 33. Shift cam | | |
| 8. Pinion bearing and race | 34. Pin | | |
| 9. Gasket | 35. Trim tab (anode) | | |
| 10. Water pump plate | 36. Trim tab screw and washer | | |
| 11. Gasket | 37. Water screen | | |
| 12. Water pump impeller seals | 38. Rubber plug | | |
| 13. Impeller drive key | 39. Water tube | | |
| 14. Water pump impeller | 40. Gasket | | |
| 15. Water pump cover | 41. Dowel pins | | |
| 16. Water pump cover screws | 42. Gearcase mounting screws and washers | | |
| 17. Water tube seal | 43. Forward bearing and race | | |
| 18. Drive shaft seals | 44. Roller bearing | | |
| 19. Drive shaft seal carrier | 45. Forward gear | | |
| 20. O-ring | 46. Shift cam follower | | |
| 21. Ball bearing | 47. Shift spring | | |
| 22. Drive shaft | 48. Clutch dog pin | | |
| 23. Nut | 49. Clutch dog shifter | | |
| 24. Tie-strap | 50. Clutch dog spring | | |
| 25. Shift bellows | 51. Propeller shaft | | |
| 26. Shift rod retainer | 52. Reverse gear | | |

