

GEARCASE 70-75 HP (PRIOR TO 1999)

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| 1. Gearcase housing | 35. Propshaft seals |
| 2. Exhaust deflector | 36. Trim tab screw and washer |
| 3. Pipe plug | 37. Trim tab (anode) |
| 4. Dowel pin | 38. Drive shaft seal (to crankshaft) |
| 5. Sealing washer | 39. Drive shaft seal retainer |
| 6. Vent plug | 40. Water pump cover screws |
| 7. Magnetic drain plug | 41. Insulating washers (70 hp only) |
| 8. O-ring | 42. Water tube seal |
| 9. Shift rod pivot arm screw | 43. Water pump cover |
| 10. Shift rod seal | 44. Impeller drive key |
| 11. Shift rod bushing | 45. Water pump impeller |
| 12. O-ring | 46. Gasket |
| 13. Cotter pin | 47. Screw |
| 14. Shift pin | 48. Insulating washers (70 hp only) |
| 15. Shift rod | 49. Water pump plate |
| 16. Shift rod arm | 50. Gasket |
| 17. Pinion nut | 51. Drive shaft seal carrier |
| 18. Pinion gear | 52. O-ring |
| 19. Shim(s) | 53. Drive shaft seals |
| 20. Forward bearing and race | 54. Drive shaft bearing retainer |
| 21. Roller bearing | 55. Roller bearing and cup |
| 22. Forward gear | 56. Shim(s) |
| 23. Shift pin | 57. Drive shaft |
| 24. Gear shift yoke | 58. Drive shaft lower bearing |
| 25. Clutch dog shifter | |
| 26. Clutch dog pin | |
| 27. Clutch dog spring | |
| 28. Propeller shaft | |
| 29. Reverse gear | |
| 30. Ball bearing | |
| 31. O-ring | |
| 32. Propshaft bearing carrier | |
| 33. Roller bearing | |
| 34. Screw and washer | |

