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### GEARCASE (1984-1997 9.9 AND 15 HP)

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|---------------------------|---------------------------------------|
| 1. Water tube             | 27. Gearcase plug                     |
| 2. Pump cover screw       | 28. Spring lockwasher                 |
| 3. Water pump body        | 29. Nut                               |
| 4. Drive shaft seal       | 30. Lower gearcase                    |
| 5. Impeller               | 31. Propeller shaft bearing race      |
| 6. Back plate             | 32. Propeller shaft bearing           |
| 7. Drive shaft seal       | 33. Forward gear                      |
| 8. Drive shaft            | 34. Thrust washer                     |
| 9. Impeller drive pin     | 35. Clutch shift pin                  |
| 10. Upper shift rod       | 36. Clutch spring                     |
| 11. Screw with lockwasher | 37. Clutch                            |
| 12. Lower shift rod       | 38. Roll pin                          |
| 13. Lower shift rod seal  | 39. Propeller shaft                   |
| 14. Hex bolt              | 40. Propeller pin                     |
| 15. Screw                 | 41. Thrust washer                     |
| 16. Nylite washer         | 42. Reverse gear and bearing assembly |
| 17. Gearcase plug         | 43. Bearing cage seal                 |
| 18. Upper gearcase        | 44. Bearing cage                      |
| 19. Gearcase rear stud    | 45. Propeller shaft seal              |
| 20. Gearcase gasket       | 46. Screw                             |
| 21. Ball bearing          | 47. Propeller                         |
| 22. Cam detent spring     | 48. Propeller nut                     |
| 23. Pinion gear           | 49. Cotter pin                        |
| 24. Shift cam             |                                       |
| 25. Roll pin              |                                       |
| 26. Nylite washer         |                                       |

