

9.9 AND 15 HP (SERIAL NO. 0E288000-ON)

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| 1. Water tube guide | 25. Lubrication sleeve |
| 2. Water tube and drive shaft seal | 26. Dowel sleeve |
| 3. Screw | 27. Gearcase housing |
| 4. Pump housing | 28. Anode and screw |
| 5. Nylon washers | 29. Water screen and screw |
| 6. Impeller | 30. Vent plug and seal |
| 7. Impeller key | 31. Drain/fill plug and seal |
| 8. Impeller plate | 32. Needle bearing |
| 9. Gaskets | 33. Thrust washer |
| 10. Drive shaft seals | 34. Pinion gear |
| 11. Shift shaft quad-ring | 35. Roller bearing and race |
| 12. Screw and washer | 36. Bushing |
| 13. Grommets | 37. Forward gear |
| 14. Retainer | 38. Shift cam follower |
| 15. Screw | 39. Sliding clutch |
| 16. Water inlet tube | 40. Retaining pin |
| 17. Shift shaft | 41. Spring |
| 18. Reverse lock actuators | 42. Propeller shaft |
| 19. Screw and nut | 43. Reverse gear |
| 20. Lock clip | 44. Propeller shaft bearing carrier |
| 21. Thrust washer | 45. O-ring |
| 22. Drive shaft | 46. Bushing |
| 23. Upper drive shaft bushing | 47. Seals |
| 24. Bushing sleeve | |

