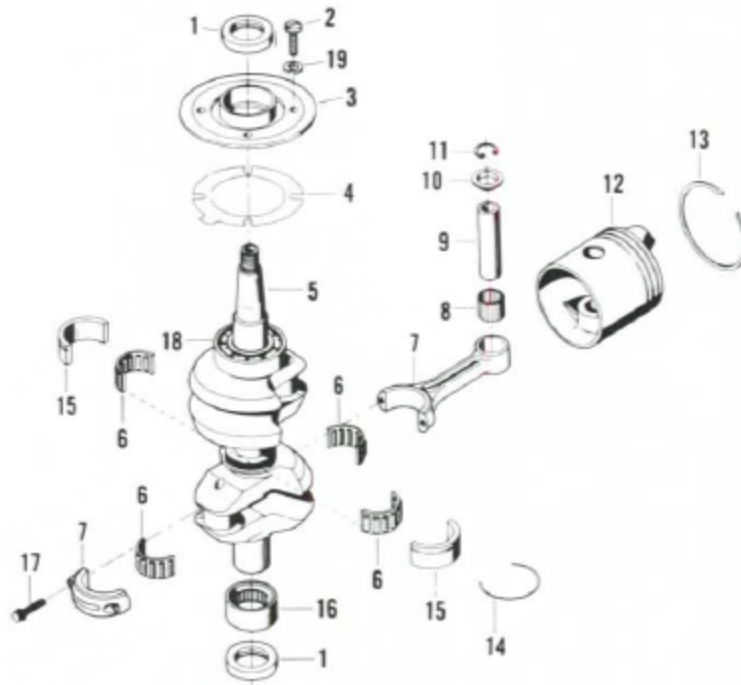


CRANKSHAFT AND PISTONS (40 AND 50 HP [TYPICAL])



1. Seal
2. Screw
3. Bearing cage
4. Gasket
5. Crankshaft
6. Bearing half
7. Connecting rod and cap
8. Bearing
9. Piston pin
10. Spacer
11. Retainer ring
12. Piston
13. Piston ring
14. Retaining ring
15. Center main bearing race
16. Lower main bearing
17. Screw
18. Upper main bearing
19. Lockwasher