

## GEARCASE COMPONENTS (20 AND 25 HP MODELS)

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|-------------------------------|-------------------------------------|
| 1. Drive shaft O-ring         | 29. Vent plug and seal              |
| 2. Water tube seal            | 30. Port water screen               |
| 3. Pump housing               | 31. Screw                           |
| 4. Pump liner                 | 32. Screw and washers               |
| 5. Screw                      | 33. Drain/fill plug and seal        |
| 6. O-ring                     | 34. Starboard water screen          |
| 7. Nylon washers              | 35. Nut                             |
| 8. Impeller                   | 36. Tapered roller bearing          |
| 9. Impeller key               | 37. Pinion gear                     |
| 10. Impeller plate            | 38. Pinion screw                    |
| 11. Gasket                    | 39. Tapered roller bearing          |
| 12. Trim tab screw and washer | 40. Bushing                         |
| 13. Drive shaft               | 41. Forward gear                    |
| 14. Drive shaft seals         | 42. Shift cam follower              |
| 15. Needle bearing            | 43. Retainer spring                 |
| 16. Sleeve                    | 44. Sliding clutch                  |
| 17. Washer                    | 45. Cross pin                       |
| 18. Shift shaft               | 46. Spring                          |
| 19. Boot                      | 47. Propeller shaft                 |
| 20. Retainer                  | 48. Reverse gear                    |
| 21. Outer O-ring              | 49. Propeller shaft bearing carrier |
| 22. Inner O-ring              | 50. Needle bearing                  |
| 23. Washer                    | 51. Seals                           |
| 24. Spring                    | 52. O-ring                          |
| 25. Washer                    | 53. Retaining plate                 |
| 26. Roll pins                 | 54. Screw                           |
| 27. Shift cam                 | 55. Trim tab                        |
| 28. Dowel pin                 |                                     |

