

GEARCASE COMPONENTS (30-50 HP MODELS)

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| 1. Gearcase housing | 32. Pin |
| 2. Exhaust deflector and seal | 33. Shift cam |
| 3. Vent/plug | 34. Pin |
| 4. Sealing washer | 35. Trim tab (anode) |
| 5. Drain/fill plug | 36. Trim tab screw and washer |
| 6. Pinion nut | 37. Water screen |
| 7. Pinion gear | 38. Rubber plug |
| 8. Roller bearing assembly | 39. Water tube |
| 9. Gasket | 40. Gasket |
| 10. Impeller plate | 41. Dowel pins |
| 11. Gasket | 42. Screws and washers |
| 12. Washer | 43. Roller bearing assembly |
| 13. Impeller and drive key | 44. Needle bearing |
| 14. Washer | 45. Forward gear |
| 15. Water pump housing | 46. Shift cam follower |
| 16. Screw | 47. Shift spring |
| 17. Water tube guide and seal | 48. Cross pin |
| 18. Drive shaft seals | 49. Sliding clutch |
| 19. Drive shaft seal carrier | 50. Retaining spring |
| 20. O-ring | 51. Propeller shaft |
| 21. Ball bearing | 52. Reverse gear |
| 22. Drive shaft | 53. Ball bearing |
| 23. Nut | 54. O-ring |
| 24. Tie-strap | 55. Propeller shaft bearing carrier |
| 25. Shift shaft boot | 56. Needle bearing |
| 26. Shift shaft retainer | 57. Screw and lock tab washer |
| 27. Outer O-ring | 58. Propeller shaft seals |
| 28. Inner O-ring | 59. Propeller thrust washer |
| 29. Washer | 60. Lock tab washer |
| 30. Washer | 61. Elastic locknut |
| 31. Shift shaft | |
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