

GEARCASE COMPONENTS (4 AND 5 HP MODELS)

1. Screw and washer
2. Water tube grommet
3. Pump housing
4. Grommets
5. Water tube
6. Pump liner
7. Impeller
8. Gaskets
9. Impeller plate
10. Screw and washer
11. Retainer
12. Shift shaft O-ring
13. Shift shaft bushing
14. Bushing O-ring
15. Pump base
16. Drive shaft seal
17. Shim(s)
18. Roll pins
19. Lower shift shaft
20. Shift cam
21. Anode and screw
22. Vent plug and seal
23. Drive shaft
24. Impeller drive key
25. Ball bearing
26. Drive shaft sleeve
27. Bearing sleeve
28. Pinion gear
29. Ball bearing
30. Shim(s)
31. Forward gear
32. Shift cam follower
33. Spring guide
34. Sliding clutch
35. Retaining pin
36. Spring
37. Propeller shaft
38. Thrust washer
39. Reverse gear
40. Ball bearing
41. Propeller shaft seal
42. O-ring
43. Propeller shaft bearing carrier
44. Screw and washer
45. Screw and washer
46. Drain/fill plug and seal
47. Water screen and screw
48. Screw and washer