

**GEARCASE COMPONENTS  
(55 AND 60 HP MODELS  
[WITH A STANDARD GEARCASE])**

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|--|-------------------------------|
| 1. Water tube seal                     | 33. Vent plug                 |
| 2. Screw                               | 34. Vent plug                 |
| 3. Washer                              | 35. Shift cam                 |
| 4. Insulator*                          | 36. Pinion gear               |
| 5. Water pump cover                    | 37. Pinion gear nut           |
| 6. Impeller drive key                  | 38. Shim(s)                   |
| 7. Impeller                            | 39. Bearing race              |
| 8. Gasket                              | 40. Tapered roller bearing    |
| 9. Face plate                          | 41. Needle bearing            |
| 10. Gasket                             | 42. Forward gear              |
| 11. Water pump base                    | 43. Shift cam follower        |
| 12. O-ring                             | 44. Guide                     |
| 13. Drive shaft seals                  | 45. Spring                    |
| 14. Drive shaft upper bearing retainer | 46. Sliding clutch            |
| 15. Bearing race                       | 47. Cross pin                 |
| 16. Tapered roller bearing             | 48. Cross pin retainer spring |
| 17. Shim(s)                            | 49. Propeller shaft           |
| 18. Drive shaft                        | 50. Trim tab                  |
| 19. Exhaust deflector and seal         | 51. Washer                    |
| 20. Plug                               | 52. Screw                     |
| 21. Roller bearing                     | 53. Reverse gear              |
| 22. Dowel pin                          | 54. Ball bearing              |
| 23. Shift shaft coupler                | 55. O-ring                    |
| 24. Spacer                             | 56. Bearing carrier           |
| 25. Seal                               | 57. Screw                     |
| 26. Bushing                            | 58. Needle bearing            |
| 27. O-ring                             | 59. Seals                     |
| 28. Retaining ring                     | 60. Thrust hub                |
| 29. Shift shaft                        | 61. Propeller                 |
| 30. Gearcase housing                   | 62. Tab washer                |
| 31. Drain/fill plug                    | 63. Propeller nut             |
| 32. Gasket                             |                               |

\*Not used on all models.

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