

CRANKSHAFT ASSEMBLY (200 HP OPTIMAX, 225 HP AND 250 HP MODELS)

1. O-ring
2. Crankshaft upper seal
3. Caged needle bearing
4. Flywheel key
5. Crankshaft
6. Piston pin lock rings
7. Piston pin
8. Piston
9. Piston rings
10. Locating (thrust) washers
11. Loose needle bearings
12. Connecting rod and cap
13. Connecting rod bolt
14. Needle bearings
15. Retainer ring
16. Double stacked loose roller bearings
17. Main bearing race
18. Sealing ring
19. Oil pump drive gear
20. Ball bearing
21. Retainer ring
22. O-ring

