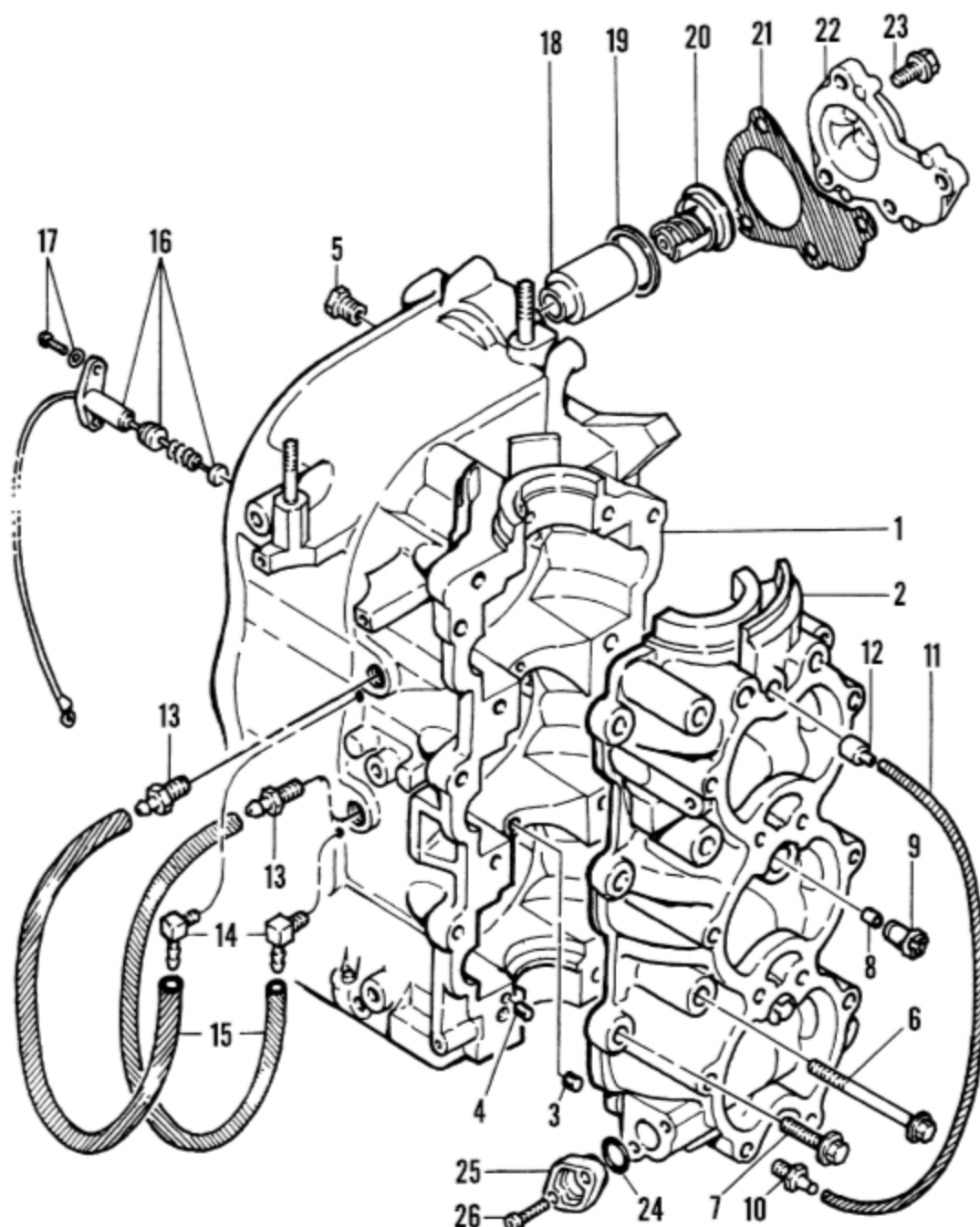


## CYLINDER BLOCK COMPONENTS (40-60 HP, 30 JET AND 45 JET MODELS)



- |                              |                                      |                                      |
|------------------------------|--------------------------------------|--------------------------------------|
| 1. Cylinder block            | 10. Check valve                      | 19. O-ring                           |
| 2. Crankcase cover           | 11. Fuel bleed (recirculation) hose  | 20. Thermostat                       |
| 3. Bearing locating pin      | 12. Check valve                      | 21. Gasket                           |
| 4. Dowel pin                 | 13. Check valves                     | 22. Thermostat housing               |
| 5. Brass pipe plug           | 14. Fittings                         | 23. Screw                            |
| 6. Main bearing (long) screw | 15. Fuel bleed (recirculation) hoses | 24. O-ring                           |
| 7. Outer (short) screw       | 16. Engine temperature switch        | 25. Cap (except oil injected models) |
| 8. Check valve               | 17. Screw and washer                 | 26. Screw                            |
| 9. Check valve carrier       | 18. Thermostat carrier               |                                      |