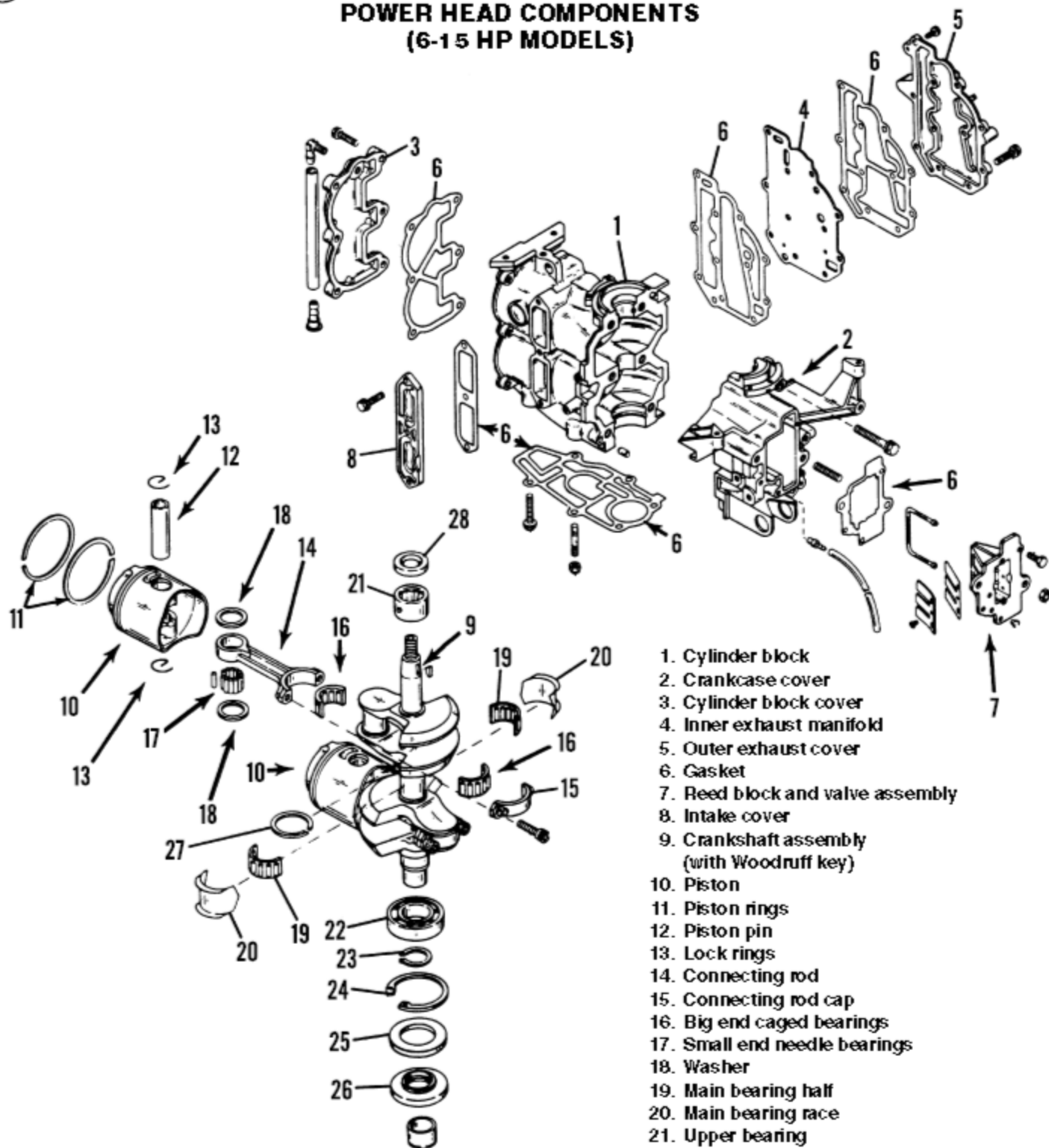


POWER HEAD COMPONENTS (6-15 HP MODELS)



1. Cylinder block
2. Crankcase cover
3. Cylinder block cover
4. Inner exhaust manifold
5. Outer exhaust cover
6. Gasket
7. Reed block and valve assembly
8. Intake cover
9. Crankshaft assembly
(with Woodruff key)
10. Piston
11. Piston rings
12. Piston pin
13. Lock rings
14. Connecting rod
15. Connecting rod cap
16. Big end caged bearings
17. Small end needle bearings
18. Washer
19. Main bearing half
20. Main bearing race
21. Upper bearing
22. Lower bearing
23. Snap ring
24. Snap ring
25. Spacer washer
26. Lower ring seal
27. Retaining ring
28. Upper crankshaft seal